



RE-BAR-TIER™

RB398 Re-Bar Tying Tool



OPERATING & MAINTENANCE MANUAL



WARNING

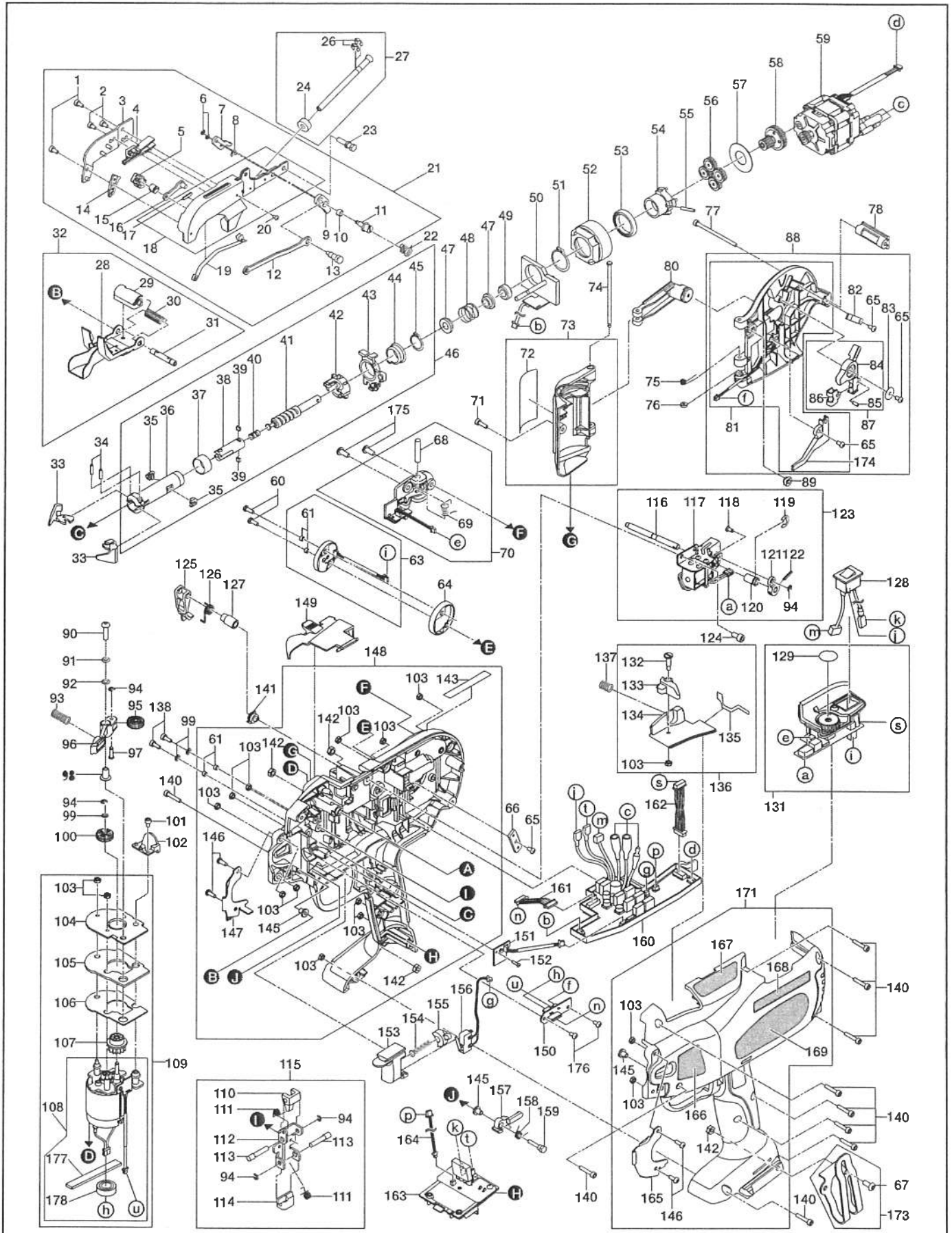
BEFORE USING THIS TOOL, STUDY THIS MANUAL TO ENSURE SAFETY WARNING AND INSTRUCTIONS.

KEEP THESE INSTRUCTIONS WITH THE TOOL FOR FUTURE REFERENCE.

NOV 2015

RB398

EXPLODED
VIEW AND SPARE
PARTS LIST



ITEM	PART NO	DESCRIPTION	ITEM	PART NO	DESCRIPTION
1	BB40112	BOLT 3X6	90	BB41707	BOLT 4X16
2	BB86701	TORX BOLT 3X5	91	EE11103	SPRING WASHER 2-4
3	RB70404	ARM B UNIT (397)	92	EE39825	WASHER 4.5X7.4X0.8
4	RB11999	WIRE GUIDE B (397)	93	KK24175	COMPRESSION SPRING 4175
5	RB12000	CUTTER	94	JJ10113	E-RING 2.5
6	JJ10109	E-RING 2	95	RB10359	FEEDING GEAR B2
7	RB12090	CUTTER LEVEL B (397)	96	RB10362	RELEASE LEVER
8	JJ10514	E-RING 3 CF	97	FF41809	STEP PIN 1809
9	RB12005	CUTTER LEVEL A (397)	98	FF51628	HOLLOW PIN 1628
10	FF51686	PIN 1686	99	EE32104	WASHER 2-3
11	RB11846	SHAFT	100	RB10357	FEEDING GEAR B1
12	RB12004	CONNECTING ROD (397)	101	BB40481	BOLT 3X5
13	RB10392	PIN	102	RB10364	WIRE GUIDE C
14	RB11998	WIRE GUIDE A (397)	103	CC41104	HEX, NUT 1-3
15	RB12121	FIXED CUTTER (N)	104	RB70434	PARTITION PLATE
16	RB70493	CUTTER PLATE UNIT	105	RB12045	PARTITION SPONGE
17	RB12085	PLATE	106	RB12421	SPONGE SUPPORT
18	RB81175	ARM A UNIT	107	RB70509	FEEDING GEAR A ASSY
19	RB11997	LEAF SPRING (397)	108	RB81266	FEEDING MOTOR ASSY
20	AA25113	PAN-HEAD SCREW 2X4	109	RB81267	FEEDING ASSY
21	RB70402	ARM ASSY (397)	110	RB10368	JAW A
22	KK33370	SPRING 3370	111	KK33249	TORSION SPRING 3249
23	RB12003	SCREW	112	RB10370	JAW BASE
24	RB12007	PIPE SPONGE	113	FF41822	STEP PIN 1822
26	JJ10101	E-RING 4	114	RB10369	JAW B
27	RB81136	PIPE ASSY	115	RB70495	JAW BASE ASSY
28	RB70565	CURL GUIDE UNIT (399A)	116	RB12238	ROTARY PIN
29	RB12010	CURL GUIDE COVER	117	RB81185	SOLENOID ASSY
30	KK33365	TORSION SPRING	118	FF41855	STEP PIN 1855
31	RB11708	STOPPER SHAFT	119	JJ10106	E-RING 6
32	RB70567	CURL GUIDE ASSY (399A)	120	RB12030	PLATE C
33	RB11816	HOOK	121	RB12029	ROTARY PLATE
34	RB81113	WS PIN 2.5X10	122	FF21620	PIN 2X12
35	RB12014	KEY	123	RB70531	BRAKE ASSY
36	RB12017	SLEEVE A	124	BB40712	BOLT 4X8
37	RB12016	SLEEVE GUIDE	125	RB12025	REEL PRESS
38	RB70377	TIP AXIS B	126	KK33373	SPRING 3373
39	RB10115	KEY B	127	FF52114	PIN 2114
40	KK23730	COMPRESSION SPRING 3730	128	RB70457	MAIN SWITCH UNIT (RB397)
41	RB12018	TIP AXIS A	129	RB12078	LABEL, TORQUE DIAL
42	RB12015	SLEEVE B	131	RB81186	SWITCH BASE ASSY
43	RB70412	CUTTER RING UNIT	132	RB12054	STEP PIN
44	RB12091	CUTTER RING GUIDE	133	RB12053	RELEASE STOPPER
45	JJ21011	C-RING 14	134	RB12055	STOPPER BASE
46	RB81176	TIP AXIS ASSY	135	RB12056	SPONGE F
47	RB12020	SPRING COLLAR	136	RB81139	STOPPER BASE ASSY
48	KK29026	COMPRESSION SPRING 9026	137	KK23561	COMPRESSION SPRING 3561
49	RB12019	BUMPER	138	BB40710	BOLT 3X8
50	RB81177	TIP AXIS GUIDE ASSY	140	BB40709	BOLT 3X16
51	JJ21603	C-RING 20	141	RB12236	PLATE A
52	RB10338	INTERNAL GEAR	142	CC42512	HEX, NUT 1A M4
53	LL11181	BALL BEARING 6704	143	RB12521	WARNING LABEL (398)
54	RB70408	PLANET CAGE UNIT	145	FF52111	PIN 2111
55	FF31589	PIN 1589	146	BB41503	BOLT 3X8
56	RB10341	PLANET GEAR	147	RB11979	COVER L (397)
57	RB10484	GEAR PRESS WHEEL	148	RB81271	FRAME L ASSY (398)
58	RB70418	SUN GEAR UNIT	149	RB11987	WINDOW
59	RB70413	TWISTING MOTOR	150	RB81195	RELAY BOARD UNIT
60	AA21419	SCREW 3X8	151	RB81191	SENSOR CIRCUIT BOARD D UNIT
61	FF51817	HOLLOW PIN 1817	152	AA31724	SCREW 2X8
63	RB81246	REEL GUIDE ASSY	153	RB12080	TRIGGER (397)
64	RB12284	REEL GUIDE	154	KK23656	COMPRESSION SPRING 3656
65	AA05555	SCREW 3X6 CF	155	RB12101	TRIGGER LOCK LEVER (397)
66	RB11687	NUT PLATE	156	RB70453	TRIGGER SWITCH UNIT (RB397)
67	BB41706	BOLT 4X10	157	RB70566	SWITCH LEVER UNIT (399A)
68	FF31563	PIN 1563	158	KK34083	SPRING 4083
69	KK34089	SPRING 4089	159	RB11686	SWITCH LEVER PIN
70	RB81181	RATCHET COVER ASSY	160	RB70605	MAIN CIRCUIT BOARD UNIT (RB398)
71	BB40715	BOLT 3X12	161	RB70465	RELAY BOARD HARNESS UNIT
72	RB12608	WARNING LABEL A	162	RB70454	INTERFACE HARNESS UNIT (RB397)
73	RB70612	MOTOR COVER ASSY (398CE)	163	RB81188	ELECTRODE UNIT
74	FF41821	STEP PIN 1821	164	RB70464	BATTERY SIGNAL HARNESS UNIT
75	KK34067	TORSION SPRING 4067	165	RB11981	COVER R (397)
76	EE39609	RUBBER WASHER 1.8X6X2	166	RB11983	LABEL, CURL GUIDE
77	BB40714	BOLT 3X50	167	RB11985	USAGE LABEL
78	RB12031	JOINT	168	RB12237	LABEL, MAIN SWITCH
80	RB81178	REEL HOLDER ASSY	169	RB12522	397 LABEL (RB398CE)
81	RB81179	REEL MAGAZINE	171	RB70589	FRAME R ASSY (398CE)
82	RB12038	REEL STOPPER SPRING	173	RB81184	BELT HOOK ASSY
83	EE39907	WASHER 3.1X12X0.8	174	RB12039	LED COVER
84	RB12035	REEL STOPPER	175	BB41708	BOLT 4X10
85	FF21240	PIN 2.5X6	176	AA31722	SCREW 3X8
86	RB12036	STOPPER PLATE		PJ70345	LATCH ASSY
87	RB70427	REEL STOPPER ASSY	177	RB12423	RING CORE SPONGE
88	RB81180	REEL MAGAZINE ASSY	178	RB81268	RING CORE UNIT
89	RB12099	PLATE B			